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南京铭客传动系统有限公司

Nanjing Mingke Process Systems Co.,Ltd.

食品行业
FOOD INDUSTRY



隧道烤炉专用模具带

Molding Belt for Bakery Oven

应用

Applications

- 饼干 Biscuits
- 曲奇饼 Cookies
- 瑞士卷 Swiss roll
- 薯片 Potato chips
- 蛋黄酥 Egg yolk pastry
- 甜点 Sweeties
- 膨化米饼 Expanding rice cakes
- 夹心蛋糕 Sandwich cakes
- 小馒头 Small steamed buns
- 绿豆饼 Mung Bean Cake
- 其他 Others

模具带型号

Molding Belt Model

CT CT1100

模具带尺寸

Dimension of Molding Belt

- 长度 Length- 可定制 Customizable
- 宽度 Width- 600-2000 mm
- 厚度 Thickness- 0.6-1.4 mm

单冻机专用模具带

Molding Belt for IQF

模具带型号

Molding Belt Model

AT AT1200

模具带尺寸

Dimension of Molding Belt

- 长度 Length- 可定制 Customizable
- 宽度 Width- 600-2000 mm
- 厚度 Thickness- 0.8-1.4 mm

巧克力专用模具带

Molding Belts for Chocolate

模具带型号

Molding Belt Model

CT CT1320 **CT** CT1100L

模具带尺寸

Dimension of Molding Belt

- 长度 Length- 可定制 Customizable
- 宽度 Width- 300-1000 mm
- 厚度 Thickness- 0.4-0.8 mm

酿造蒸煮线专用模具带

Molding Belt for Brewing & Steaming

采用冲孔模具带，有不同冲孔规格可供选择。
Perforated molding belts, different perforation patterns for option.

模具带型号

Molding Belt Model

AT AT1200

模具带尺寸

Dimension of Molding Belt

- 长度 Length- 可定制 Customizable
- 宽度 Width- 600-1500 mm
- 厚度 Thickness- 0.8-1.2 mm



配件

Accessories



1. 石墨条

1. Graphite Bar



3. 托架

3. Bracket



5. 焊丝

5. Welding Wire / Rod



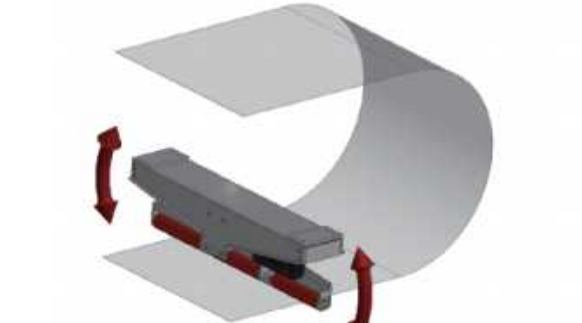
2. 清洁刷

2. Cleaning Brush



4. V 胶条

4. Rubber V Ropes



6. 纠偏系统

6. Tracking Systems

模具带服务

Molding Belt Services



横向焊接 Cross Welding



粘贴 V 形胶条 V-rope Bonding



快速补挖 Disc Patching



喷丸 Shot Peening



裂纹修复 Crack Repairing



修圆角 Edge Rounding

模具带型号及主要性能参数

Molding Belt Model & Main Specifications

钢材类型 Type of steel	奥氏体不锈钢 Austenitic stainless steel	碳钢钢带 Carbon steel belt		
		CT1100	CT1100L	CT1320
指标 Index	型号 Model	AT1200		
抗拉强度 (Mpa) Tensile strength (Mpa)		1200	950	1100
屈服强度 (Mpa) Yield strength (Mpa)		980	850	1050
硬度 (HV _{0.05}) Hardness (HV _{0.05})		360	270	460
延伸率 % Elongation %		20	8.5	9
焊接系数 Welding factor		0.70	0.89	0.73
				0.9

* 本资料中数据虽具代表性但并不受到绝对保证。数据亦会因所用材料不同而改变。

* The information and data presented in this data sheet are typical values, but not guaranteed. The information may be subjected to changes in material, properties and/or performance.